

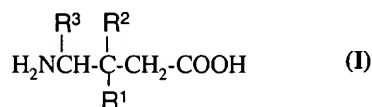
**ALKYL AMINO ACID DERIVATIVES**  
**USEFUL AS PHARMACEUTICAL AGENTS**

**FIELD OF THE INVENTION**

This invention relates to novel alkyl amino acid derivatives useful as pharmaceutical agents, to processes for their production, to pharmaceutical compositions containing them, and to their use for the treatment of the neurological conditions set out below.

**BACKGROUND TO THE INVENTION**

US-A-5563175 describes compounds of the formula (I)



in which:

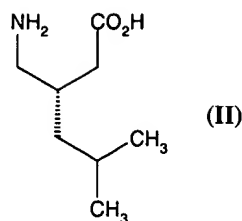
$\text{R}^1$  represents straight or branched  $\text{C}_1 - \text{C}_6$  alkyl,  $\text{C}_3 - \text{C}_6$  cycloalkyl or phenyl;

$\text{R}^2$  represents hydrogen or methyl; and

$\text{R}^3$  represents hydrogen, methyl or carboxyl.

The compounds (including their pharmaceutically acceptable salts) are analogues of  $\gamma$ -aminobutyric acid (GABA) and were stated to activate GAD, to bind to a novel binding site, to be useful in anti-seizure therapy for central nervous system disorders such as epilepsy, Huntington's chorea, cerebral ischemia, Parkinson's disease, tardive dyskinesia and spasticity, and also to exhibit antidepressant, anxiolytic and antipsychotic activity. The most preferred compounds were those where  $\text{R}^3$  and  $\text{R}^2$  were hydrogen and  $\text{R}^1$  was isobutyl, the (S)-(+)-enantiomer of formula (II) being the most preferred.

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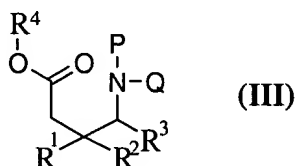
That compound is variously called 4-amino-3-(2-methylpropyl)butanoic acid, 3-(aminomethyl)-5-methylhexanoic acid,  $\beta$ -isobutyl- $\gamma$ -aminobutyric acid, isobutyl-GABA, isobutylgaba and pregabalin.

US-A-6001876 discloses that the above compounds are useful in pain therapy. US-A-5840956 discloses methods for making ( $\pm$ )-isobutylgaba and for obtaining from it (S)-isobutylgaba. The disclosures of all the above patents are hereby incorporated by reference.

### SUMMARY OF THE INVENTION

A problem with which this invention is concerned is the production of compounds useful in the manner of pregabalin, especially in pain therapy, that when administered to humans or other animals provide an increased duration of active ingredient in the plasma.

That problem is unexpectedly solved, according to the invention, by pro-drugs of pregabalin the compounds of the formula (III)



in which:

P is hydrogen or methyl;

Q is a labile amine- or amide-forming organic group that becomes removed in the human or animal body;

R<sup>1</sup> is straight or branched C<sub>2</sub> – C<sub>6</sub> alkyl, C<sub>3</sub> – C<sub>6</sub> cycloalkyl or phenyl;

R<sup>2</sup> is hydrogen or methyl; and

$R^3$  is hydrogen, methyl or carboxyl;

$R^4$  is hydrogen or a labile ester-forming group selected from substituted and unsubstituted  $C_1 - C_6$  alkyl, benzyl and phenyl groups that become removed in the human or animal body, and

5 a pharmaceutically acceptable salt of any salt-forming compound within the above class,

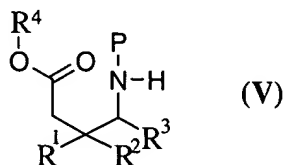
but excluding compounds in which  $R_1$  is phenyl and  $R^2$ ,  $R^3$  and  $R^4$  are each hydrogen.

10 It is believed that a pro-drug of the above formula when administered to a human or other animal, especially a mammal, enters the bloodstream by passive diffusion along the whole length of the intestine, which gives a much longer duration of effectiveness. The pro-drug may not itself be biologically active, but decomposes to the corresponding active compound in plasma.

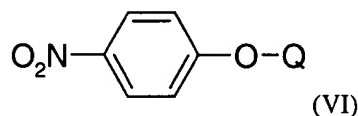
15 Certain of the compounds of the invention can exist in unsolvated forms as well as solvated forms, including hydrated forms. In general, the solvated forms, including hydrated forms, are biologically equivalent to unsolvated forms and are encompassed within the scope of the invention. Certain of the compounds of the  
20 invention possess one or more chiral centers and each center may exist in the R or S configuration. The invention includes all enantiomeric and epimeric forms as well as the appropriate mixtures thereof. It also includes salts of any of the above compounds with physiologically acceptable cations or anions.

25 The invention also provides a method for making a compound of the formula (III) above, which comprises:

coupling a compound of the formula:



in which P and R<sup>1</sup> – R<sup>4</sup> have the meanings given above and in which said compound is in the form of a free base or an ammonium salt with a compound of the formula (VI)



or QCl, where (in each case) Q has the meaning given above;

and the invention also provides a method for making a compound of the formula (III) above, which comprises coupling a compound of the formula (V) that is a carboxylic acid, optionally employing the further step of esterifying the carboxyl group with a substituted or unsubstituted C<sub>1</sub> – C<sub>6</sub> alkanol, benzyl alcohol or phenol.

The invention also provides a pharmaceutical composition comprising a therapeutically effective amount of a compound of formula (III) above and a pharmaceutically acceptable carrier.

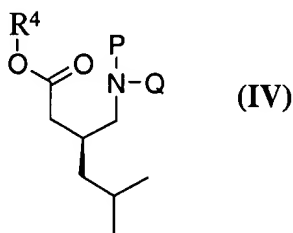
In a further aspect the invention provides the use of a compound of formula (III) in the manufacture of a medicament for the treatment of any of the following:

epilepsy;	a faintness attack;
hypokinesia;	a cranial disorder;
a neurodegenerative disorder;	depression;
anxiety;	panic;
pain;	a neuropathological disorder;
	a digestive disorder.

In a further aspect, the invention provides a method for treating any of the above disorders which comprises administering a therapeutically effective amount of a compound of formula (III) to a human or animal in need of said treatment.

### DESCRIPTION OF PREFERRED FEATURES

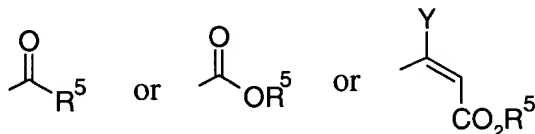
One class of pro-drugs of the invention, which is preferred on account of the relatively high activity of the parent compound, comprises isobutylgaba pro-drugs of the formula (IV)



in which P, Q and R<sup>4</sup> have the meanings given above, and pharmaceutically acceptable salts of any salt-forming compound within the above class.

Where R<sup>4</sup> is not hydrogen, it is desirable that it should be more labile than Q so that under physiological conditions the free acid forms first and unwanted reactions between the amino and carboxyl groups are avoided. Suitable values of R<sup>4</sup> other than hydrogen are ethyl, *iso*-propyl, benzyl, phenyl, methyl and *t*-butyl.

The group Q may be one which can be removed hydrolytically under physiological conditions, in which case it may be

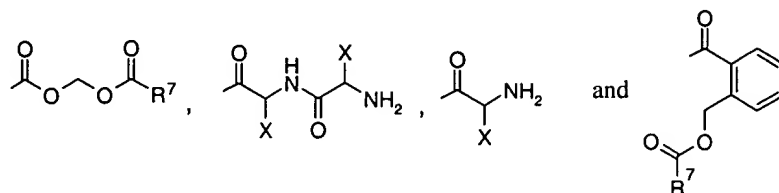


in which:

R<sup>5</sup> is hydrogen, straight or branched chain C<sub>1</sub> – C<sub>6</sub> alkyl, phenyl or benzyl in which the benzene ring may be substituted or unsubstituted; and Y is hydrogen, straight or branched chain C<sub>1</sub> – C<sub>6</sub> alkyl, or

-CH<sub>2</sub>CO<sub>2</sub>R<sup>6</sup> in which R<sup>6</sup> represents straight or branched chain C<sub>1</sub> – C<sub>6</sub> alkyl

Alternatively, the group Q may be one which can be removed enzymatically under physiological conditions, in which case it may be selected  
5 from

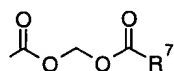


in which:

R<sup>7</sup> is hydrogen, straight or branched chain, phenyl or benzyl in which  
10 either or each benzene ring may be substituted or unsubstituted; and

X represents a phenyl group or any of the side chains of the 20 naturally encoded  $\alpha$ -amino acids.

In a preferred group of compounds Q is  
15



wherein R<sup>7</sup> is C<sub>1</sub> – C<sub>6</sub> alkyl (preferably methyl or *t*-butyl) or phenyl.

20 Compounds according to the invention include *inter alia*:

(S)-3-(Benzoylaminomethyl)-5-methylhexanoic acid;

(S)-Benzyl 3-(acylaminomethyl)-5-methylhexanoate;

(S)-3-[N-(acetoxymethyleneoxycarbonyl)aminomethyl]-5-methylhexanoic  
25 acid;

(S)-3-[N-((2,2-dimethylpropionyloxy)methyleneoxycarbonyl)-aminomethyl]-5-methylhexanoic acid;

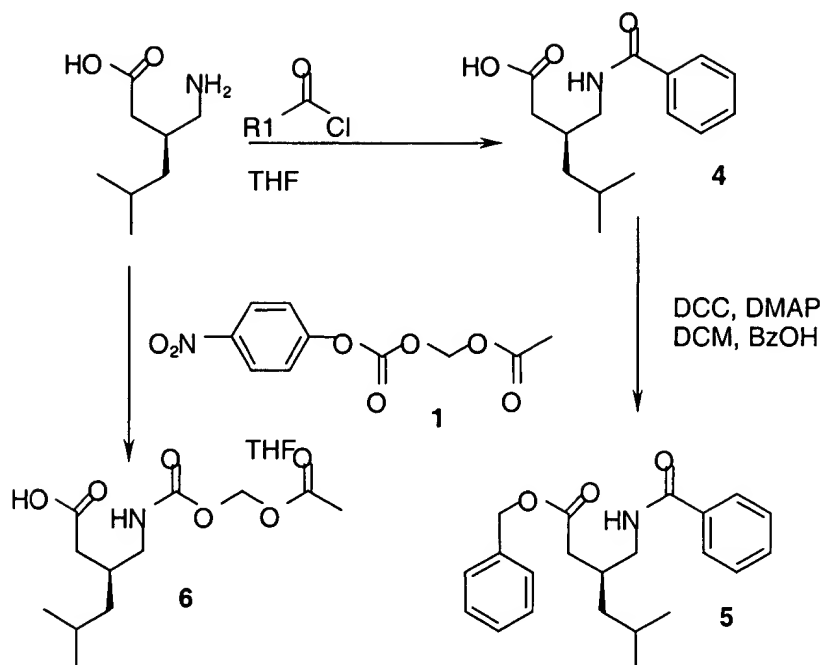
(S)-3-[N-(benzoyloxymethyleneoxycarbonyl)aminomethyl]-5-methylhexanoic acid; and

pharmaceutically acceptable salts of any of the above.

- 5           Various methods may be used to prepare compounds according to the invention e.g. from starting materials disclosed in the patents referred to above.

For example, amide prodrugs of pregabalin may be prepared by reacting pregabalin with an acid chloride in an ether e.g. tetrahydrofuran at ambient  
10           temperatures. A carboxylic acid group of the resulting prodrug may be converted to an ester group by reaction with an alcohol e.g. by reaction with benzyl alcohol in the presence of 1,3-dicyclohexyldiimide (DCC) and 4-dimethylaminopyridine (DMAP) in a halogenated hydrocarbon solvent e.g. dichloromethane (DCM) at ambient temperatures. (Acyloxy)alkyl carbamate prodrugs of pregabalin may be  
15           prepared by reacting pregabalin with an acyloxyalkyl *p*-nitrophenyl carbonate in an ether e.g. tetrahydrofuran at ambient temperatures.

These reactions are illustrated in the following reaction scheme by reference to preferred reagents and preferred final products (4), (5) and (6), it  
20           being understood that a similar scheme applies *mutatis mutandis* to the use of other acyl chlorides, acyloxymethylene carbonates and optionally esterifying reagents, for the preparation of other final products of formula (III) above.



The compounds of the invention are expected to be useful in the treatment of epilepsy. They may also be used as mimetic agents for neurodegenerative disorders. Such neurodegenerative disorders are, for example, Alzheimer's disease, Huntington's disease, Parkinson's disease, and Amyotrophic Lateral Sclerosis. The present invention also covers treating acute brain injury. These include but are not limited to: stroke, head trauma, and asphyxia. Stroke refers to a cerebral vascular disease and may also be referred to as a cerebral vascular incident (CVA) and includes acute thromboembolic stroke. Stroke includes both focal and global ischemia. Also, included are transient cerebral ischemic attacks and other cerebral vascular problems accompanied by cerebral ischemia such as in a patient undergoing carotid endarterectomy specifically or other cerebrovascular or vascular surgical procedures in general, or diagnostic vascular procedures including cerebral angiography and the like. Other incidents are head trauma, spinal cord trauma, or injury from general anoxia, hypoxia, hypoglycemia, hypotension as well as similar injuries seen during procedures from embole, hyperfusion, and hypoxia. Treatment with the present compounds could also be useful in a range of incidents, for example, during cardiac bypass surgery, in incidents of intracranial hemorrhage, in perinatal asphyxia, in cardiac arrest, and



status epilepticus. A skilled physician will be able to determine the appropriate situation in which subjects are susceptible to or at risk of, for example, stroke as well as suffering from stroke for administration by methods of the present invention.

5

The compounds of the invention are also expected to be useful in the treatment of depression. Depression can be the result of organic disease, secondary to stress associated with personal loss, or idiopathic in origin. There is a strong tendency for familial occurrence of some forms of depression suggesting a mechanistic cause for at least some forms of depression. The diagnosis of depression is made primarily by quantification of alterations in patients' mood. These evaluations of mood are generally performed by a physician or quantified by a neuropsychologist using validated rating scales, such as the Hamilton Depression Rating Scale or the Brief Psychiatric Rating Scale. Numerous other scales have been developed to quantify and measure the degree of mood alterations in patients with depression, such as insomnia, difficulty with concentration, lack of energy, feelings of worthlessness, and guilt. The standards for diagnosis of depression as well as all psychiatric diagnoses are collected in the Diagnostic and Statistical Manual of Mental Disorders (Fourth Edition) referred to as the DSM-IV-R manual published by the American Psychiatric Association, 1994.

The present compounds are also expected to be useful in the treatment of anxiety and of panic as demonstrated by means of standard pharmacological procedures.

The compounds of the invention are also expected to be useful in the treatment of pain. Pain refers to acute as well as chronic pain. Acute pain is usually short-lived and is associated with hyperactivity of the sympathetic nervous system. Examples are postoperative pain and allodynia. Chronic pain is usually defined as pain persisting from 3 to 6 months and includes somatogenic pains and psychogenic pains. Other pain is nociceptive. Still other pain is caused by injury

or inflammation of peripheral sensory nerves. It includes, but is not limited to pain from peripheral nerve trauma, herpes virus infection, diabetes mellitus, causalgia, plexus avulsion, neuroma, limb amputation, and vasculitis. Neuropathic pain is also caused by nerve damage from chronic alcoholism, human immunodeficiency virus infection, hypothyroidism, uremia, or vitamin deficiencies. Neuropathic pain includes, but is not limited to pain caused by nerve injury such as, for example, the pain diabetics suffer from. Psychogenic pain is that which occurs without an organic origin such as low back pain, atypical facial pain, and chronic headache. Other types of pain are: inflammatory pain, osteoarthritic pain, trigeminal neuralgia, cancer pain, diabetic neuropathy, restless leg syndrome, acute herpetic and postherpetic neuralgia, causalgia, brachial plexus avulsion, occipital neuralgia, gout, phantom limb, burn, and other forms of neuralgia, neuropathic and idiopathic pain syndrome.

The present compounds are also expected to be useful in the treatment of digestive disorders such as visceral pain, pain associated with cancer, the irritable bowel syndrome, infection and inflammation.

The present compounds can be prepared and administered in a wide variety of oral and parenteral dosage forms. Thus, they can be administered by injection, that is, intravenously, intramuscularly, intracutaneously, subcutaneously, intraduodenally, or intraperitoneally. Also, they can be administered by inhalation, for example, intranasally. Additionally, the compounds of the present invention can be administered transdermally. It will be obvious to those skilled in the art that the following dosage forms may comprise as the active component either a compound of the invention or a corresponding pharmaceutically acceptable salt.

For preparing pharmaceutical compositions from the present compounds, pharmaceutically acceptable carriers can be either solid or liquid. Solid form preparations include powders, tablets, pills, capsules, cachets, suppositories, and dispersible granules. A solid carrier can be one or more substances which may

also act as diluents, flavouring agents, binders, preservatives, tablet disintegrating agents, or an encapsulating material.

In powders, the carrier is a finely divided solid that is in a mixture with the  
5 finely divided active component. In tablets, the active component is mixed with  
the carrier having the necessary binding properties in suitable proportions and  
compacted in the shape and size desired. The powders and tablets preferably  
contain from five or ten to about seventy percent of the active compound. Suitable  
carriers are magnesium carbonate, magnesium stearate, talc, sugar, lactose, pectin,  
10 dextrin, starch, gelatin, tragacanth, methylcellulose, sodium carboxymethyl-  
cellulose, a low melting wax, cocoa butter, and the like. The term "preparation" is  
intended to include the formulation of the active compound with encapsulating  
material as a carrier providing a capsule in which the active component with or  
without other carriers, is surrounded by a carrier, which is thus in association with  
15 it. Similarly, cachets and lozenges are included. Tablets, powders, capsules, pills,  
cachets, and lozenges can be used as solid dosage forms suitable for oral  
administration.

For preparing suppositories, a low melting wax, such as a mixture of fatty  
20 acid glycerides or cocoa butter, is first melted, and the active component is  
dispersed homogeneously therein, as by stirring. The molten homogenous mixture  
is then poured into convenient sized molds, allowed to cool, and thereby to  
solidify.

25 Liquid form preparations include solutions, suspensions, and emulsions,  
for example, water or water propylene glycol solutions. For parenteral injection  
liquid preparations can be formulated in solution in aqueous polyethylene glycol.

Aqueous solutions suitable for oral use can be prepared by dissolving the  
30 active component in water and adding suitable colorants, flavours, stabilising and  
thickening agents as desired.

Aqueous suspensions suitable for oral use can be made by dispersing the finely divided active component in water with viscous material, such as natural or synthetic gums, resins, methylcellulose, sodium carboxymethylcellulose, and other well-known suspending agents.

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Also included are solid form preparations that are intended to be converted, shortly before use, to liquid form preparations for oral administration. Such liquid forms include solutions, suspensions, and emulsions. These preparations may contain, in addition to the active component, colorants, flavours, stabilisers, buffers, artificial and natural sweeteners, dispersants, thickeners, solubilising agents, and the like.

The pharmaceutical preparation is preferably in unit dosage form. In such form the preparation is subdivided into unit doses containing appropriate quantities of the active component. The unit dosage form can be a packaged preparation, the package containing discrete quantities of preparation, such as packeted tablets, capsules, and powders in vials or ampoules. Also, the unit dosage form can be a capsule, tablet, cachet, or lozenge itself, or it can be the appropriate number of any of these in packaged form.

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The quantity of active component in a unit dose preparation may be varied or adjusted from 0.1 mg to 1 g according to the particular application and the potency of the active component. In medical use the drug may be administered three times daily as, for example, capsules of 100 or 300 mg. The composition can, if desired, also contain other compatible therapeutic agents.

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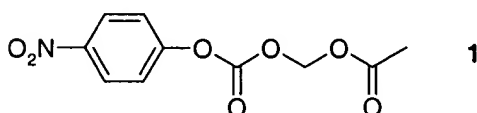
In therapeutic use, the compounds utilised in the pharmaceutical method of this invention are administered at the initial dosage of about 0.01 mg to about 100 mg/kg daily. A daily dose range of about 0.01 mg to about 100 mg/kg is preferred. The dosages, however, may be varied depending upon the requirements of the patient, the severity of the condition being treated, and the compound being employed. Determination of the proper dosage for a particular situation is within

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the skill of the art. Generally, treatment is initiated with smaller dosages that are less than the optimum dose of the compound. Thereafter, the dosage is increased by small increments until the optimum effect under the circumstances is reached. For convenience, the total daily dosage may be divided and administered in portions during the day, if desired.

### PREPARATION OF REAGENTS

#### Acetoxymethyl *p*-nitrophenyl carbonate (1)

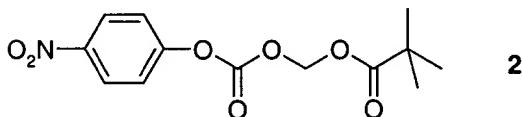


Carbonate 1 was prepared as described in *J.Med.Chem*, 1988, **31**, 318-322 (5.29 g, 98%). Its characteristics were described in *J.Org.Chem*, 1997, **62**, 1356-1362.

$\nu_{\max}(\text{film})/\text{cm}^{-1}$  1776 (C=O), 1526 (C=C, Ar).

$\delta_{\text{H}}(400 \text{ MHz}; \text{CDCl}_3)$  2.19 (3H, s,  $\text{CH}_3$ ), 5.88 (2H, s,  $\text{OCH}_2\text{O}$ ), 7.42 (2H, d,  $J$  9.6,  $p\text{-NO}_2\text{ArH}$ ), 8.30 (2H, d,  $J$  9.2,  $p\text{-NO}_2\text{ArH}$ ).

#### 2,2-dimethylpropionyloxymethyl *p*-nitrophenyl carbonate (2)

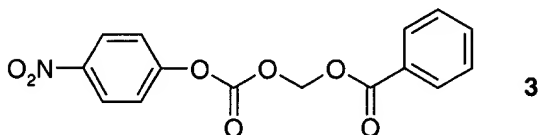


Carbonate 2 was also prepared as described in the above paper (1.16 g, 60%).

$\nu_{\max}(\text{film})/\text{cm}^{-1}$  1779, 1759 (C=O), 1530 (C=C, Ar).

$\delta_{\text{H}}(400 \text{ MHz}; \text{CDCl}_3)$  1.26 (9H, s,  $t\text{-butyl}$ ), 5.89 (2H, s,  $\text{OCH}_2\text{O}$ ), 7.41 (2H, d,  $J$  9.4,  $p\text{-NO}_2\text{ArH}$ ), 8.30 (2H, d,  $J$  9.2,  $p\text{-NO}_2\text{ArH}$ ).

**Benzoyloxymethyl *p*-nitrophenyl carbonate (3)**



Carbonate **3** was also prepared as described in the above paper (1.76 g, 85%).

$\nu_{\max}(\text{film})/\text{cm}^{-1}$  1778, 1740 (C=O), 1525 (C=C Ar).

$\delta_{\text{H}}(400 \text{ MHz}; \text{CDCl}_3)$  6.14 (2H, s, OCH<sub>2</sub>O), 7.42 (2H, d, *J* 9.2, *p*-NO<sub>2</sub>ArH), 7.49 (2H, t, *J* 8.0, ArH), 7.64 (1H, t, *J* 7.6, ArH), 8.12 (2H, d, *J* 7.2, ArH) 8.29 (2H, d, *J* 9.2, *p*-NO<sub>2</sub>ArH).

The invention will now be further described with reference to the following Examples.

**Example 1**

**(S)-3-(Benzoylaminomethyl)-5-methylhexanoic acid (4)**

Benzoyl chloride (0.88ml, 7.6mmol) was added to a stirred suspension of pregabalin (1.0g, 6.3mmol) in THF (80 ml) at room temperature under argon and the reaction mixture was stirred for 18 hours. The reaction mixture was then filtered and concentrated *in vacuo*. The residue was chromatographed (SiO<sub>2</sub>, heptane-ethyl acetate, 1:1 to 3:7) to give **4** (0.78 g, 47 %).

$\nu_{\max}(\text{film})/\text{cm}^{-1}$  1705, 1634 (C=O), 1547 (C=C, Ar).

$\delta_{\text{H}}(400 \text{ MHz}; \text{CDCl}_3)$  0.92 (3H, d, *J* 6.8, CH<sub>3</sub>), 0.94 (3H, d, *J* 7.6, CH<sub>3</sub>), 1.20-1.30 (2H, m, CH<sub>2</sub>CH(CH<sub>3</sub>)<sub>2</sub>), 1.69-1.79 (1H, m, CH(CH<sub>3</sub>)<sub>2</sub>), 2.20-2.30 (1H, m, CHCH<sub>2</sub>CH(CH<sub>3</sub>)<sub>2</sub>), 2.35 (1H, dd, *J* 8.1, 14.7, CH<sub>A</sub>H<sub>B</sub>COOH), 2.45 (1H, dd, *J*

14.7, 4.2,  $\text{CH}_\text{A}\text{H}_\text{B}\text{COOH}$ ), 3.38-3.43 (1H, m,  $\text{CH}_\text{A}\text{H}_\text{B}\text{NH}$ ), 3.57-3.63 (1H, m,  $\text{CH}_\text{A}\text{H}_\text{B}\text{NH}$ ), 6.63 (1H, bs, NH), 7.41-7.57 (3H, m, ArH), 7.78 (2H, d,  $J$  7.6, ArH).

### Example 2

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#### **(S)-Benzyl 3-(benzoylaminomethyl)-5-methylhexanoate (5)**

Benzyl alcohol (0.31g, 3.0mmol) was added to a stirred mixture of (S)-3-(benzoylaminomethyl)-5-methylhexanoic acid **4** (0.78g, 3.0mmol), 1,3-dicyclohexylcarbodiimide (0.61g, 3.0mmol), and 4-dimethylaminopyridine (0.36g, 3.0mmol) in dichloromethane (40ml) and the mixture was stirred for 18 hours. The reaction mixture was filtered and concentrated *in vacuo*. The residue was chromatographed ( $\text{SiO}_2$ , heptane-ether, 1:0 to 75:25) to give **5** (0.83 g, 79%).

15  $\nu_{\text{max}}(\text{film})/\text{cm}^{-1}$  1732, 1640 (C=O).

$\delta_{\text{H}}(400 \text{ MHz}; \text{CDCl}_3)$  0.89 (3H, d,  $J$  7.2,  $\text{CH}_3$ ), 0.91 (3H, d,  $J$  6.8,  $\text{CH}_3$ ), 1.19-1.30 (2H, m,  $\text{CH}_2\text{CH}(\text{CH}_3)_2$ ), 1.64-1.75 (1H, m,  $\text{CH}(\text{CH}_3)_2$ ) 2.23-2.35 (1H, m,  $\text{CHCH}_2\text{CH}(\text{CH}_3)_2$ ), 2.39 (1H, dd,  $J$  15.4, 7.3,  $\text{CH}_\text{A}\text{H}_\text{B}\text{COOH}$ ), 2.47 (1H, dd,  $J$  15.4, 4.9,  $\text{CH}_\text{A}\text{H}_\text{B}\text{COOH}$ ), 3.34-3.39 (1H, m,  $\text{CH}_\text{A}\text{H}_\text{B}\text{NH}$ ), 3.52-3.58 (1H, m,  $\text{CH}_\text{A}\text{H}_\text{B}\text{NH}$ ), 5.08 (2H, s,  $\text{ArCH}_2\text{O}$ ), 6.64 (1H, bt, NH), 7.27-7.38 (5H, m, ArH), 7.39-7.50 (3H, m, ArH), 7.75 (2H, d,  $J$  7.2, ArH).

### Example 3

#### **(S)-3-[N-(acetoxymethyleneoxycarbonyl)aminomethyl]-5-methylhexanoic acid (6)**

The carbonate **1** (1.0g, 3.9mmol) and pregabalin (0.62g, 3.9mmol) were stirred in THF (60ml) at room temperature for 48 hours. The reaction mixture was taken up in ethyl acetate (250 ml) and washed with water (200 ml), 1N HCl (200 ml), dried ( $\text{MgSO}_4$ ) and concentrated *in vacuo*. The residue was purified by

column chromatography (SiO<sub>2</sub>, heptane, then heptane-ethyl acetate, 1:1) to give (6) (0.18 g, 17 %).

$\nu_{\max}(\text{film})/\text{cm}^{-1}$  1715 (C=O).

$\delta_{\text{H}}(400 \text{ MHz; CDCl}_3)$  0.91 (3H, d,  $J$  6.8, CH<sub>3</sub>), 0.91 (3H, d,  $J$  6.8, CH<sub>3</sub>),  
 5 1.10-1.30 (2H, m, CH<sub>2</sub>CH(CH<sub>3</sub>)<sub>2</sub>), 1.60-1.71 (1H, m, CH(CH<sub>3</sub>)<sub>2</sub>), 2.12 (3H, s, COCH<sub>3</sub>), 2.15-2.35 (1H, m, CHCH<sub>2</sub>CH(CH<sub>3</sub>)<sub>2</sub>), 2.27 (1H, dd,  $J$  15.0, 8.0, CH<sub>A</sub>H<sub>B</sub>COOH), 2.37 (1H, dd,  $J$  14.8, 4.4, CH<sub>A</sub>H<sub>B</sub>COOH), 3.10-3.17 (1H, m, CHHNH), 3.30-3.36 (1H, m, CHHNH), 5.28 (1H, bs, NH), 5.71 & 5.75 (OCH<sub>2</sub>O).

10 From reagents 2 and 3 there may correspondingly be prepared (S)-3-[N-((2,2-dimethylpropionyloxymethylenoxy)carbonyl)aminomethyl]-5-methylhexanoic acid and (S)-3-[N-(benzoyloxymethyleneoxycarbonyl)aminomethyl]-5-methylhexanoic acid.

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